ZANDER W-3348

Alternatively available:

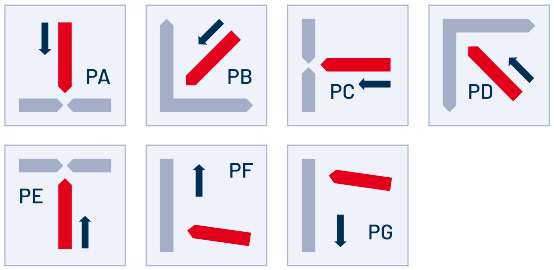
ZANDER D 60 | ZANDER D 60 R | ZANDER S-3348

EN 14700:	**S Fe 4-60-gpst**
DIN 8555:	**WSG 4-GZ-60 ST**
Material No.:	**1.3348**

INDICATIVE ANALYSIS [%]

C	Cr	Mo	V	W	Fe
1,10	**4,00**	**8,00**	**1,70**	**1,90**	**balance**

WELDING POSITIONS



PROPERTIES:

(without heat treatment; indicative values at room temperature)

hardness	**57 - 62 [HRC]**

DIMENSIONS

Ø [mm]	Length [mm]
1,0	1000
1,2	1000
1,6	1000
2,0	1000
2,4	1000
3,2	1000

SHIELDING GAS (EN ISO 14175) I1

CURRENT TYPE =(-)

APPLICATIONS / FEATURES:

welding rod for TIG hardfacing welds on
Tool and high-speed steels.
The weld metal is resistant to
abrasion, impact, compression.
For operating temperatures up to 550°C.

FIELDS OF APPLICATION:

Suitable for the production and application of
Cutting tools such as:
hot slab and billet shears,
Schrammwerkzeugen,
Cutting, punching, forging, pressing and
drawing tools.

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