capilla®

Internationale Schweißkompetenz - Made in Germany

Stabelektroden für korrosions- und hitzebeständige Cr Ni (Mo) - Stähle nach EN ISO 3581-A und EN ISO 14343-A

Coated electrodes for welding of corrosion- and heat-resistant Cr Ni (Mo) steels according to EN 1600 and EN ISO 14172

capilla® Schweißzusatz

Grundwerkstoff	308 L	308 H	347	316 L	318	317-17	2209	4405	4455	4460 CU	4507	4515	309 L	51 TI	52 K	310	310 MO	383	385	4009	4015	4018	410 NIMO	4115	4820	625 K	Alloy C	2.4648	Grundwerkstoff
1.4000 X6 Cr 13																						●							1.4000
1.4001 X7 Cr 14																						●							1.4001
1.4002 X6 CrAl 13																						●							1.4002
1.4003 X2 CrNi 12																						●							1.4003
1.4006 X 12 Cr 13																				●		◆							1.4006
1.4008 GX7CrNiMo12-1																						●	◆						1.4008
1.4013 X8 Cr 16	◆		◆																		●								1.4013
1.4016 X6 Cr 17	◆		◆																		●								1.4016
1.4021 X20 Cr 13																				●		◆						◆	1.4021
1.4028 X 30 Cr 13																				●		◆							1.4028
1.4024 X15 Cr 13																				●		◆						◆	1.4024
1.4027 G-X 20 Cr 14																				●									1.4027
1.4034 X46 Cr 13																						●							1.4034
1.4059 G-X 22 CrNi 17																					●			●					1.4059
1.4107 GX8CrNi12																						●							1.4107
1.4113 X6 CrMo 17-1				◆	◆																	●							1.4113
1.4116 X50 CrMoV 15																					○								1.4116
1.4120 GX20 CrMo 13																						●						◆	1.4120
1.4301 X5 CrNi 18 10	●			◆																									1.4301
1.4303 X4 CrNi 18 12	○			◆									◆																1.4303
1.4305 X8 CrNiS 18 9	○		◆																										1.4305
1.4306 G-X 2 CrNiN 18 9	●		◆																										1.4306
1.4308 GX5CrNi19-10	●		◆																										1.4308
1.4309 GX2CrNi19-11	●		◆																										1.4309
1.4310 X10 CrNi 18 8	●		◆																										1.4310
1.4311 X2 CrNiN 18 10	●		◆																										1.4311
1.4313 G-X 5 CrNi 13 4																							●						1.4313
1.4317 GX4CrNi13-4																							●						1.4317
1.4340 G-X 40 CrNi 27 4															◆										●				1.4340
1.4401 X5 CrNiMo 17-12-2				●	◆																								1.4401
1.4404 G-X 2 CrNiMoN 18 10				●	◆																								1.4404
1.4406 X2 CrNiMoN 17-11-2				●	◆																								1.4406
1.4407 GX5 CrNiMo 13-4								◆															●						1.4407
1.4408 GX5 CrNiMo19-11-2				●	●																								1.4408
1.4409 GX2 CrNiMo19-11-2				●	●																								1.4409
1.4412 GX5 CrNiMo19-11-3				●	●																								1.4412
1.4414 GX4 CrNiMo 13-4								◆															●						1.4414
1.4426 GX10 CrNiMoN 15-4-2							◆	●																					1.4426
1.4429 X3 CrNiMoN 17 13 3				●	◆																								1.4429
1.4435 X2 CrNiMo 18-14-3				●	◆																								1.4435
1.4436 X3 CrNiMo 17-13-3				●	◆																								1.4436
1.4437 GX6 CrNiMo 18 12				●	◆																								1.4437
1.4439 X2 CrNiMoN 17-13-5						●																							1.4439
1.4446 GX2 CrNiMoN17-13-4						●																							1.4446
1.4448 GX6 CrNiMo 17-13						●																							1.4448
1.4465 X1CrNiMoN 25-25-2																	○											◆	1.4465
1.4466 X1 CrNiMoN 25 22 2																	○											◆	1.4466
1.4500 GX7 NiCrMoCuNb 25-20																			●									◆	1.4500
1.4505 X4 NiCrMoCuNb 20-18-2																			●									◆	1.4505
1.4506 X5 NiCrMoCuTi 20-18																			●									◆	1.4506
1.4510 X3 CrTi 17			◆											◇							●								1.4510
1.4511 X3 CrNb 17			◆											◇							●								1.4511
1.4512 X2 CrTi 12														◆						●		◆							1.4512
1.4515 G-X 3 CrNiMoCuN 26 6 3										●		○																	1.4515
1.4517 GX2CrNiMoCuN25-6-3-3										●	○																		1.4517
1.4529 X 1 NiCrMoCuN 25 20 6																			●							◆			1.4529
1.4531 GX2 CrNiMoCu 20-18																			●							◆		◆	1.4531
1.4536 G-X 2 NiCrMoCuN 25 20																			●										1.4536
1.4538 GX1 NiCrMoCuN 25-20-5																			●									◆	1.4538
1.4539 X 1 NiCrMoCuN 25 20 5																			●							◆			1.4539
1.4541 X5 CrNiTi 18-10			●		◆																								1.4541
1.4550 X6 CrNiNb 18-10			●		◆																								1.4550
1.4552 GX5CrNiNb19-11			●																●										1.4552
1.4557 GX2CrNiMoCuN20-18-6																			●										1.4557
1.4561 X1CrNiMoTi18-13-2									●																				1.4561
1.4563 X 1 NiCrMoCuN 31 27 4																		●								◆			1.4563
1.4571 X6CrNiMoTi17-12-2					●																								1.4571
1.4573 GX3CrNiMoCuN24-6-5																			●										1.4573
1.4577 X3CrNiMoTi25-25																											◆		1.4577
1.4580 X6CrNiMoNb17-12-2					●																								1.4580
1.4581 GX5CrNiMoNb19-11-2					●																								1.4581
1.4583 X10CrNiMoNb18-12					●																								1.4583
1.4584 GX2NiCrMoCu25-20-5																			●										1.4584
1.4585 GX7CrNiMoCuNb18-18																			●										1.4585
1.4586 X5NiCrMoCuNb22-18																			●										1.4586
1.4948 X6 CrNi18-10		●																											1.4948
1.4961 X8CrNiNb16-13																◆													1.4961
1.4968 GX7CrNiNb16-13																◆													1.4968
1.4981 X8CrNiMoNb16-16																◆													1.4981
1.4988 X8CrNiMoVNb16-13																◆													1.4988

● empfohlener Schweißzusatz von capilla® (artgleich/artähnlich) | recommended consumable (similar alloyed)
○ empfohlener Schweißzusatz von capilla® (artgleich/artähnlich); nur nach technischer Rücksprache | recommended consumable (similar alloyed) only after technical consultation
◆ empfohlener Schweißzusatz von capilla® (höher legiert) | recommended consumable (higher alloyed)
◇ empfohlener Schweißzusatz von capilla® (höher legiert); nur nach technischer Rücksprache | recommended consumable (higher alloyed) only after technical consultation

Entsprechende Schweißzusätze MIG/MAG, WIG und Fülldraht empfehlen wir gern auf Anfrage
Corresponding welding consumables MIG/MAG, TIG and flux cored wires we recommend upon request

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